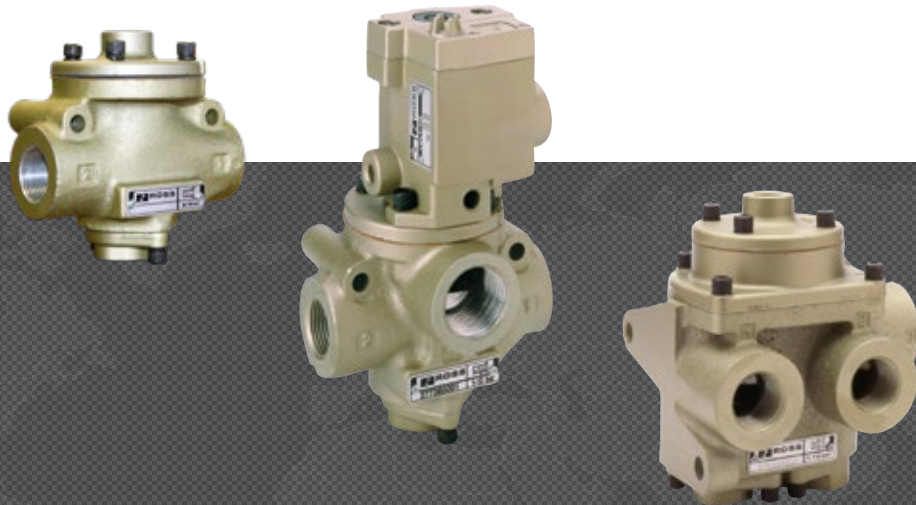




DIRECTIONAL CONTROL INLINE POPPET VALVES 27 SERIES

PRODUCT CATALOG



Inline Poppet Valves 27 Series

Product Overview

Directional Control Function

Directional control valves function is to control the direction of flow in the pneumatic circuit. Directional control valves are able to control the way the air passes. These valves can regulate the airflow being capable to stop fluid flow, allow fluid flow, and change the direction of fluid flow. These three functions usually operate in combination.



Illustration examples.

VALVE FEATURES

Poppet Design	Poppet construction for high dirt tolerance
Mounting Options	Can be mounted close to actuator, reducing length of pipe to be pressurized/exhausted on each cycle
Pilot Supply	Internal or external
High Velocity	Near zero leakage
Positive Sealing	No sliding action to prevent damage and wear
Reliability	Consistent response times over the life of the valve

Explosion-Proof solenoid pilot valves available, see valves for Hazardous Locations.



Actuation	Available Inlet Port Sizes									Functions			Maximum Flow C _v (NI/min)	Page
	1/4	3/8	1/2	3/4	1	1-1/4	1-1/2	2	2-1/2	2/2	3/2	4/2		
Solenoid Pilot Controlled	●	●	●	●	●	●	●	●	●	●	●		71 (70000)	3 – 9
Direct Double Solenoid Controlled	●	●	●	●	●	●	●					●	34 (33000)	10 – 13
Pressure Controlled	●	●	●	●	●	●	●			●	●	●	71 (70000)	14 – 19
Accessories														20 – 21

STANDARD SPECIFICATIONS

GENERAL	Function		2/2 Valve			
			3/2 Valve			
			4/2 Valve			
	Construction Design		Poppet			
	Actuation		Electrical	Solenoid Pilot Controlled		
			Direct Double Solenoid Pilot Controlled			
	Mounting		Pneumatic	Pressure Controlled		
			Type	Inline		
		Orientation	Any, preferably vertical			
Connection		Threaded Port	NPT			
			G			
Manual Override	Solenoid Pilot Controlled	Flush; rubber, non-locking				
OPERATING CONDITIONS	Temperature	Solenoid Pilot Controlled	Ambient	40° to 120°F (4° to 50°C)		
			Media	40° to 175°F (4° to 80°C)		
		Pressure Controlled	Ambient	40° to 175°F (4° to 80°C)		
			Media			
	Flow Media		Filtered air			
	Operating Pressure		Body Size	3/8 through 1-1/4	15 to 150 psig (1 to 10 bar)	
2				30 to 150 psig (2 to 10 bar)		
Pilot Supply	Solenoid Pilot Controlled	Internal				
		External	Must be equal to or greater than inlet pressure			
ELECTRICAL DATA FOR SOLENOID PILOT VALVES	Solenoids		Current Flow	Operating Voltage	Power Consumption (each solenoid)	
			DC	24 volts	14 watts	
			AC	110-120 volts, 50/60 Hz	87 VA inrush, 30 VA holding	
				230-240 volts, 60 Hz		
		Rated for continuous duty				
CONSTRUCTION MATERIAL	Valve Body		Cast Aluminum			
	Poppet		Acetal and Stainless Steel			
	Seals		Buna-N			
SAFETY DATA	Safety Integrity Level (SIL)		Certified by TÜV Rheinland in accordance to IEC 61508 and IEC 61511 safety integrity level 2 (SIL 2) and EN ISO 13849-1, PL c (with application specific diagnosis) in singular application with HFT = 0 and SIL 3 and PL e in redundant application with HFT≥1, for details see certificate.			

IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS, WARNINGS on the inside back cover.

PRODUCT CREDENTIALS

<p>Safety Integrity Level Per IEC 2061:2001</p>	<p>Declaration of Conformity</p>	<p>Certificate of Compliance</p>
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Ordering Information

2/2 Solenoid Pilot Controlled Valves

MODEL NUMBER CONFIGURATOR

2-Way 2-Position Valves

Port Thread

NPT	Leave Blank
G	D

Series

Actuation

Solenoid Pilot

Valve Function

2/2 Normally Closed	1
2/2 Normally Open	2

Revision Level

27 **7** **1** **B** **2001** **W**

Body Size	Port Size	Internal Pilot Supply	External Pilot Supply
	In-Out		
3/8	1/4	2001	2051
	3/8	3001	3051
	1/2	4011	4061
3/4	1/2	4001	4051
	3/4	5001	5051
	1	6011	6061
1-1/4	1	6001	6051
	1-1/4	7001	7051
	1-1/2	8011	8061
2	1-1/2	8001	8051
	2	9001	9051
	2-1/2	9011	9061

Current	Voltage*	
DC	24 V	W
AC	110-120 V, 50/60 Hz	Z
	230-250 V, 60 Hz	Y

* For other voltages consult ROSS.

Model Number examples: 2771B2001W, D2771B9061Z.

Size		Flow C _v (NL/min)		Average Response Constants*			≈ Weight lb (kg)
Body	Port 1, 2	Normally Closed (NC)	Normally Open (NO)	M	F		
		1-2	1-2		NC	NO	
3/8	1/4	1.8 (1800)	1.8 (1800)	10	0.91	0.91	2.5 (1.2)
	3/8	3.2 (3100)	2.9 (2800)	10	0.70	0.76	
	1/2	3.9 (3800)	3.4 (3300)	10	0.64	0.72	
3/4	1/2	7.2 (7100)	6.5 (6400)	14	0.37	0.43	3.3 (1.5)
	3/4	9.1 (9000)	8.2 (8100)	14	0.34	0.39	
	1	9.9 (9700)	8.2 (8100)	14	0.34	0.37	
1-1/4	1	21 (21000)	21 (21000)	26	0.17	0.17	7.0 (3.2)
	1-1/4	30 (31000)	22 (22000)	26	0.15	0.19	
	1-1/2	32 (31000)	24 (24000)	26	0.15	0.18	
2	1-1/2	46 (45000)	46 (45000)	41	0.09	0.09	15.5 (6.9)
	2	59 (58000)	58 (57000)	41	0.07	0.07	
	2-1/2	66 (65000)	60 (59000)	41	0.07	0.06	

* **Valve Response Time** – Response Time (msec) = M + (F • V). This is the average time required to fill a volume V (cubic inches) to 90% of supply pressure or to exhaust it to 10% of supply pressure. M and F values are shown above.

Valve Schematic

Normally Closed	Normally Open

Solenoid Pilot

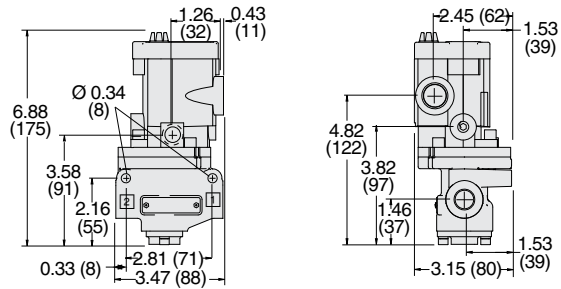
1/2 Electrical Conduit Port

2/2 Solenoid Pilot Controlled Valves

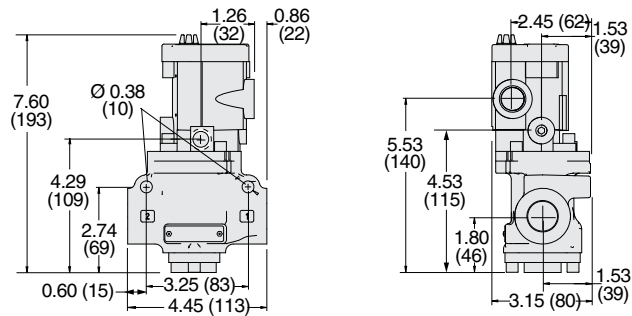
DIMENSIONS

Inches (mm)

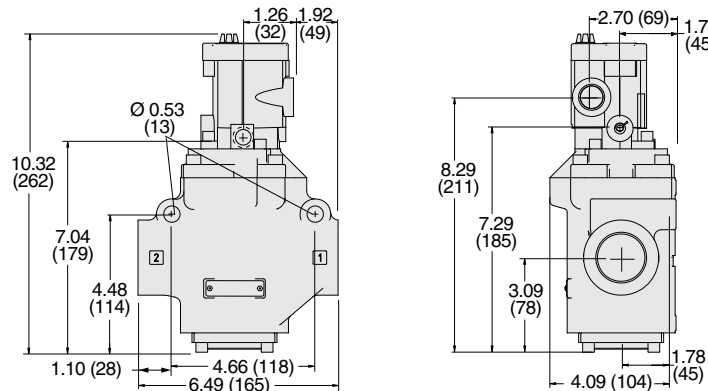
Body Size 3/8



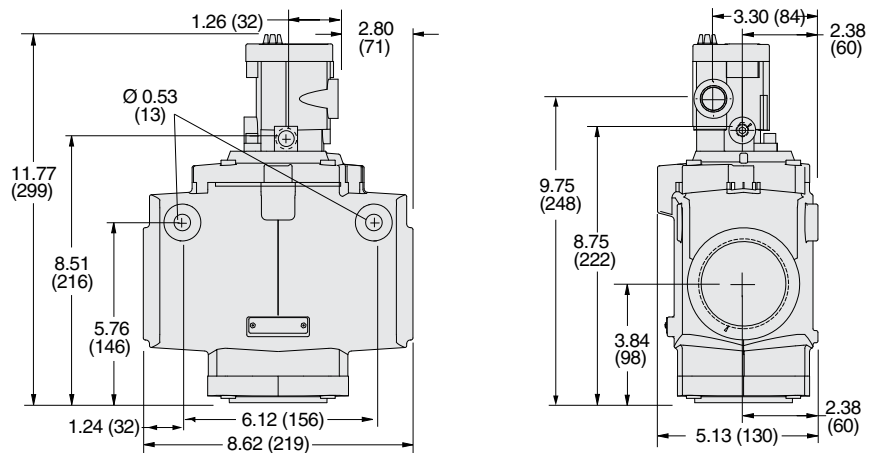
Body Size 3/4



Body Size 1-1/4



Body Size 2



Downloadable CAD models available.

Ordering Information

3/2 Solenoid Pilot Controlled Valves

MODEL NUMBER CONFIGURATOR

3-Way 2-Position Valves

	27	7	3	B	2001	W	
Port Thread							
NPT <i>Leave Blank</i>							
G			D				
Series							
Actuation							
Solenoid Pilot							
Valve Function							
3/2 Normally Closed			3				
3/2 Normally Open			4				
Revision Level							

Body Size	Port Size		Internal Pilot Supply	External Pilot Supply
	In-Out	Exhaust		
3/8	1/4	1/2	2001	2051
	3/8	1/2	3001	3051
	1/2	1/2	4011	4061
3/4	1/2	1	4001	4051
	3/4	1	5001	5051
	1	1	6011	6061
1-1/4	1	1-1/2	6001	6051
	1-1/4	1-1/2	7001	7051
	1-1/2	1-1/2	8011	8061
2	1-1/2	2-1/2	8001	8051
	2	2-1/2	9001	9051
	2-1/2	2-1/2	9011	9061

Current	Voltage*	
DC	24 V	W
AC	110-120 V, 50/60 Hz	Z
	230-250 V, 60 Hz	Y

* For other voltages consult ROSS.

Model Number examples: 2773B2001W, D2773B6061Z.

Size			Flow C _v (NI/min)				Average Response Constants*				≈ Weight lb (kg)	
Body	Port 1, 2	Port 3	Normally Closed (NC)		Normally Open (NO)		M	F				
								NC		NO		
			1-2	2-3	1-2	2-3		1-2	2-3	1-2		2-3
3/8	1/4	1/2	1.9 (1900)	3.3 (3200)	1.7 (1700)	3.0 (3000)	10	0.90	0.80	0.99	0.88	2.5 (1.2)
	3/8	1/2	2.9 (2800)	4.4 (4300)	2.8 (2800)	3.0 (3000)	10	0.70	0.50	0.90	0.77	
	1/2	1/2	3.8 (3800)	5.0 (4900)	3.0 (3000)	3.0 (3000)	10	0.75	0.50	0.90	0.76	
3/4	1/2	1	6.2 (6100)	9.4 (9300)	6.1 (6000)	8.0 (7900)	11	0.43	0.27	0.46	0.60	3.3 (1.5)
	3/4	1	8.2 (8100)	10 (9800)	7.7 (7600)	8.0 (7900)	11	0.36	0.26	0.45	0.60	
	1	1	9.1 (9000)	12 (12000)	8.3 (8200)	8.0 (7900)	11	0.34	0.25	0.40	0.59	
1-1/4	1	1-1/2	21 (21000)	27 (27000)	18 (18000)	20 (20000)	28	0.17	0.14	0.20	0.17	7.0 (3.2)
	1-1/4	1-1/2	29 (29000)	29 (29000)	21 (21000)	22 (22000)	28	0.15	0.15	0.19	0.17	
	1-1/2	1-1/2	30 (30000)	30 (30000)	21 (21000)	25 (25000)	28	0.15	0.15	0.19	0.16	
2	1-1/2	2-1/2	45 (44000)	75 (74000)	45 (44000)	53 (52000)	76	0.05	0.04	0.07	0.04	16.5 (7.4)
	2	2-1/2	57 (56000)	78 (77000)	55 (54000)	61 (60000)	76	0.05	0.04	0.05	0.04	
	2-1/2	2-1/2	66 (65000)	82 (81000)	61 (60000)	71 (70000)	76	0.05	0.04	0.50	0.04	

* **Valve Response Time** – Response Time (msec) = M + (F • V). This is the average time required to fill a volume V (cubic inches) to 90% of supply pressure or to exhaust it to 10% of supply pressure. M and F values are shown above.

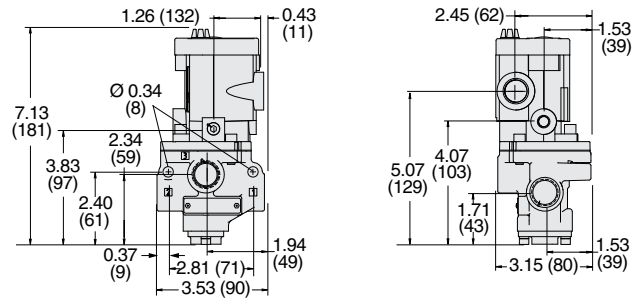
Valve Schematic		Solenoid Pilot	
Normally Closed	Normally Open		

3/2 Solenoid Pilot Controlled Valves

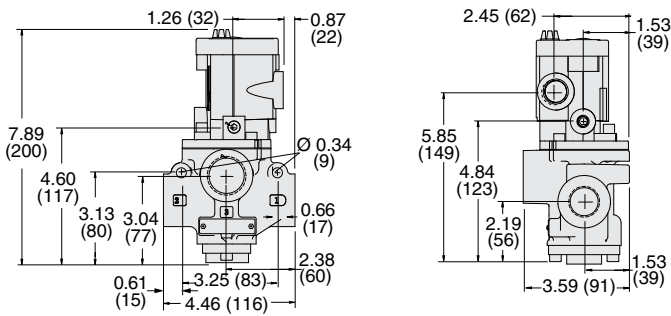
DIMENSIONS

Inches (mm)

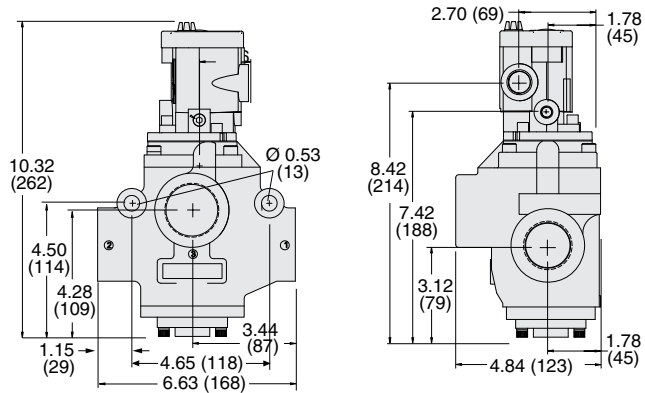
Body Size 3/8



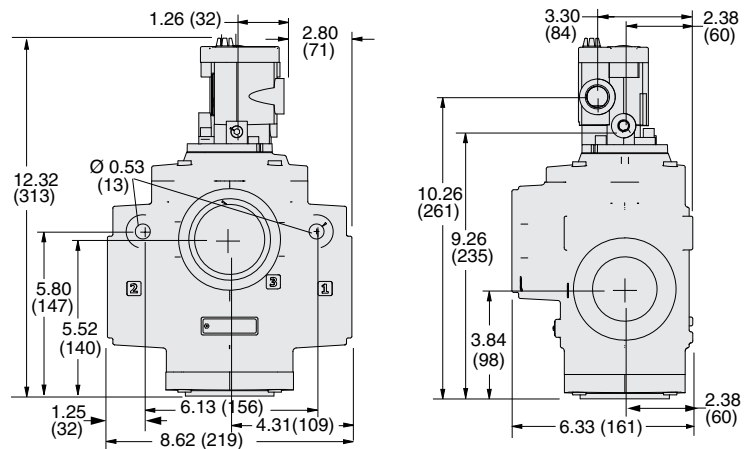
Body Size 3/4



Body Size 1-1/4



Body Size 2



Downloadable CAD models available.

Ordering Information

4/2 Solenoid Pilot Controlled Valves

MODEL NUMBER CONFIGURATOR

4-Way 2-Position Valves

27 7 6 B 2001 W

Port Thread	
NPT	
Leave Blank	
G	D

Series	
27	

Actuation	
Solenoid Pilot	

Valve Function	
4/2	

Revision Level	
B	

Current	Voltage*	
DC	24 V	W
AC	110-120 V, 50/60 Hz	Z
	230-250 V, 60 Hz	Y

* For other voltages consult ROSS.

Body Size	Port Size		Internal Pilot Supply	External Pilot Supply
	In-Out	Exhaust		
3/8	1/4	1/2	2001	2051
	3/8	1/2	3001	3051
	1/2	1/2	4011	4061
3/4	1/2	1	4001	4051
	3/4	1	5001	5051
	1	1	6011	6061
1-1/4	1	1-1/2	6001	6051
	1-1/4	1-1/2	7001	7051
	1-1/2	1-1/2	8011	8061

Model Number examples: 2776B2001W, D2776B92051Z.

Size			Flow C _v (NI/min)				Average Response Constants*			≈ Weight lb (kg)
Body	Port 1, 2, 4	Port 3	1-2	2-3	1-4	4-3	M	F		
								1-2, 1-4	4-3, 2-3	
3/8	1/4	1/2	1.7 (1700)	2.3 (2300)	1.8 (1800)	2.8 (2800)	10	0.92	0.92	3.0 (1.4)
	3/8	1/2	2.6 (2600)	3.3 (3200)	2.9 (2900)	3.9 (3800)	10	0.90	0.90	
	1/2	1/2	3.1 (3100)	4.2 (4100)	4.2 (4100)	5.2 (5100)	10	0.89	0.73	
3/4	1/2	1	5.7 (5600)	7.0 (6900)	5.5 (5400)	7.3 (7200)	26	0.50	0.66	5.3 (2.4)
	3/4	1	7.4 (7300)	7.0 (6900)	7.3 (7200)	9.5 (9300)	26	0.36	0.55	
	1	1	7.9 (7800)	8.0 (7900)	8.0 (7900)	11 (11000)	26	0.35	0.50	
1-1/4	1	1-1/2	13 (13000)	21 (21000)	18 (18000)	22 (22000)	79	0.17	0.22	11.3 (5.1)
	1-1/4	1-1/2	16 (16000)	22 (22000)	25 (25000)	26 (26000)	79	0.16	0.18	
	1-1/2	1-1/2	16 (16000)	22 (22000)	26 (26000)	27 (27000)	79	0.15	0.15	

* **Valve Response Time** – Response Time (msec) = M + (F • V). This is the average time required to fill a volume V (cubic inches) to 90% of supply pressure or to exhaust it to 10% of supply pressure. M and F values are shown above.

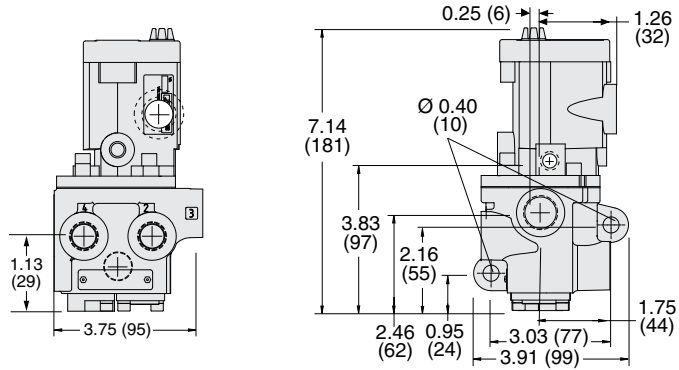
Valve Schematic

4/2 Solenoid Pilot Controlled Valves

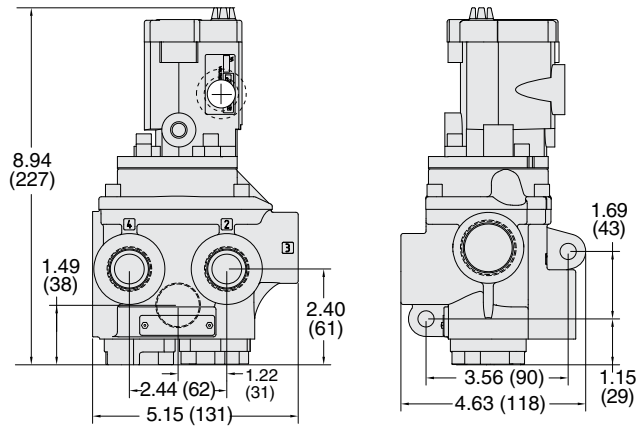
DIMENSIONS

Inches (mm)

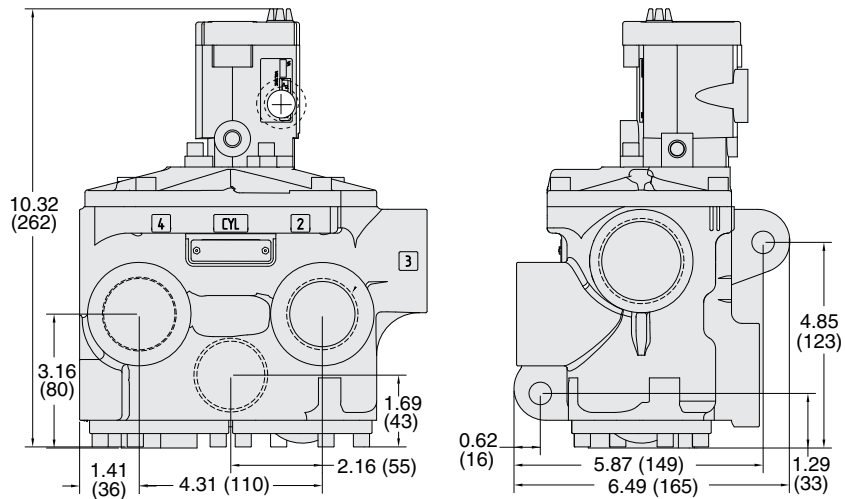
Body Size 3/8



Body Size 3/4



Body Size 1-1/4



Downloadable CAD models available.

Ordering Information

3/2 Direct Double Solenoid Pilot Controlled Valves

MODEL NUMBER CONFIGURATOR

3-Way 2-Position Valves

27
7
3
B
2003
W

Port Thread			
NPT			
Leave Blank			
G	D		

Series

Actuation
Direct Solenoid Controlled

Valve Function	
3/2 Normally Closed	3
3/2 Normally Open	4

Revision Level

Body Size	Port Size		Internal Pilot Supply*
	In-Out	Exhaust	
3/8	1/4	1/2	2003
	3/8	1/2	3003
	1/2	1/2	4013
3/4	1/2	1	4003
	3/4	1	5003
	1	1	6013
1-1/4	1	1-1/2	6003
	1-1/4	1-1/2	7003
	1-1/2	1-1/2	8013

Current	Voltage*	
DC	24 V	W
AC	110-120 V, 50/60 Hz	Z
	230-250 V, 60 Hz	Y

* For other voltages consult ROSS.

* For models with external pilot supply consult ROSS.

Model Number examples: 2773B2003W, D2773B8003Z.

Size			Flow C _v (NI/min)				Average Response Constants*				≈ Weight lb (kg)	
Body	Port 1, 2	Port 3	Normally Closed (NC)		Normally Open (NO)		M	F				
								NC		NO		
			1-2	2-3	1-2	2-3		1-2	2-3	1-2		2-3
3/8	1/4	1/2	2.5 (2500)	3.1 (3100)	2.3 (2300)	2.7 (2700)	10	0.90	0.80	0.99	0.88	2.5 (1.2)
	3/8	1/2	3.6 (3500)	5.3 (5200)	2.8 (2800)	3.2 (3100)	10	0.70	0.50	0.90	0.77	
	1/2	1/2	3.3 (3200)	5.3 (5200)	2.8 (2800)	3.2 (3100)	10	0.75	0.50	0.90	0.76	
3/4	1/2	1	6.3 (6200)	9.2 (9100)	6.3 (6200)	8.0 (7900)	11	0.43	0.27	0.46	0.60	3.3 (1.5)
	3/4	1	7.7 (7600)	11 (11000)	6.9 (6800)	7.4 (7300)	11	0.36	0.26	0.45	0.60	
	1	1	8.0 (7900)	12 (12000)	6.8 (6700)	7.5 (7400)	11	0.34	0.25	0.40	0.59	
1-1/4	1	1-1/2	23 (23000)	34 (33000)	17 (17000)	24 (24000)	28	0.17	0.14	0.20	0.17	7.0 (3.2)
	1-1/4	1-1/2	30 (30000)	32 (31000)	19 (19000)	24 (24000)	28	0.15	0.15	0.19	0.17	
	1-1/2	1-1/2	30 (30000)	31 (31000)	19 (19000)	23 (23000)	28	0.15	0.15	0.19	0.16	

* **Valve Response Time** – Response Time (msec) = M + (F • V). This is the average time required to fill a volume V (cubic inches) to 90% of supply pressure or to exhaust it to 10% of supply pressure. M and F values are shown above.

Valve Schematic

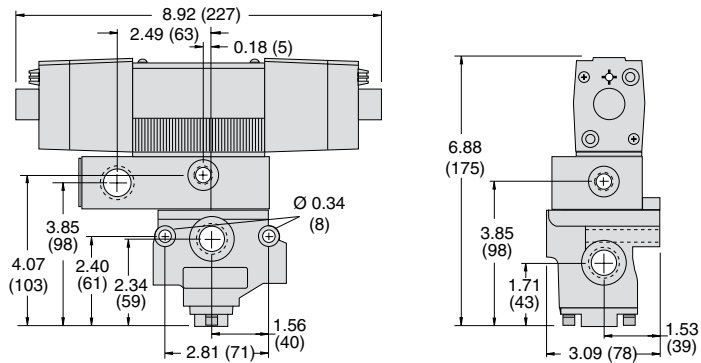
Normally Closed	Normally Open

3/2 Direct Double Solenoid Controlled Valves

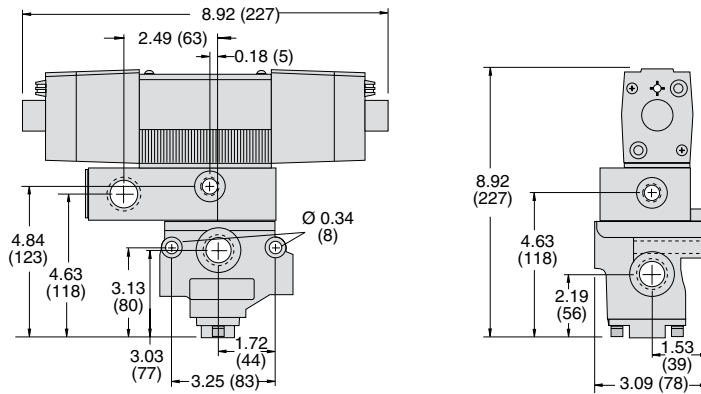
DIMENSIONS

Inches (mm)

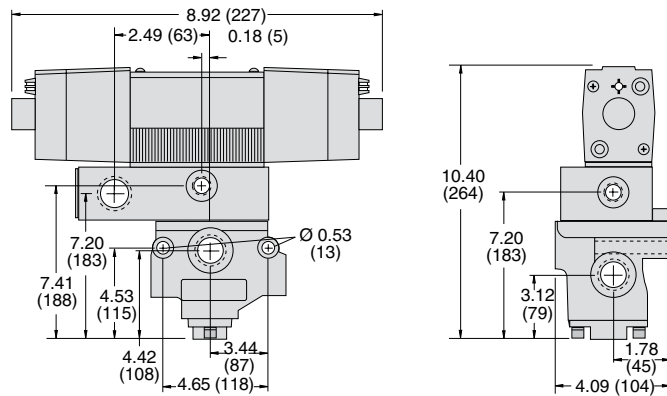
Body Size 3/8



Body Size 3/4



Body Size 1-1/4



Downloadable CAD models available.

Ordering Information

4/2 Direct Double Solenoid Pilot Controlled Valves

MODEL NUMBER CONFIGURATOR

4-Way 2-Position Valves

27
7
6
B
2003
W

Port Thread	
NPT	
Leave Blank	
G	D

Series: _____

Actuation: Direct Solenoid Controlled

Valve Function: 4/2

Revision Level: _____

Current	Voltage*	
	DC	24 V
AC	110-120 V, 50/60 Hz	Z
	230-250 V, 60 Hz	Y

* For other voltages consult ROSS.

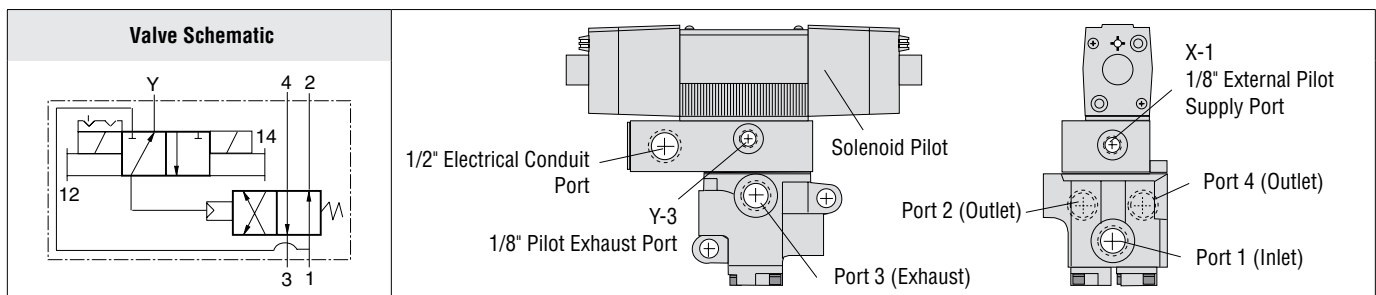
Body Size	Port Size		Internal Pilot Supply*
	In-Out	Exhaust	
3/8	1/4	1/2	2003
	3/8	1/2	3003
	1/2	1/2	4013
3/4	1/2	1	4003
	3/4	1	5003
	1	1	6013
1-1/4	1	1-1/2	6003
	1-1/4	1-1/2	7003
	1-1/2	1-1/2	8013

* For models with external pilot supply consult ROSS.

Model Number examples: 2776B2003W, D2776B8003Z.

Size			Flow C _v (NI/min)		Average Response Constants*			≈ Weight lb (kg)
Body	Port 1, 2, 4	Port 3			M	F		
			1-2, 1-4	4-3, 2-3		1-2, 1-4	4-3, 2-3	
3/8	1/4	1/2	2.1 (2100)	2.9 (2900)	10	0.92	0.92	3.0 (1.4)
	3/8	1/2	2.9 (2900)	4.2 (4100)	10	0.90	0.90	
	1/2	1/2	3.1 (3100)	4.3 (4200)	10	0.89	0.73	
3/4	1/2	1	5.6 (5500)	8.1 (8000)	26	0.50	0.66	5.3 (2.4)
	3/4	1	7.0 (6900)	9.3 (9200)	26	0.36	0.55	
	1	1	7.8 (7700)	10 (9900)	26	0.35	0.50	
1-1/4	1	1-1/2	19 (19000)	26 (26000)	79	0.17	0.22	11.3 (5.1)
	1-1/4	1-1/2	21 (21000)	27 (27000)	79	0.16	0.18	
	1-1/2	1-1/2	22 (22000)	27 (27000)	79	0.15	0.15	

* **Valve Response Time** – Response Time (msec) = M + (F • V). This is the average time required to fill a volume V (cubic inches) to 90% of supply pressure or to exhaust it to 10% of supply pressure. M and F values are shown above.

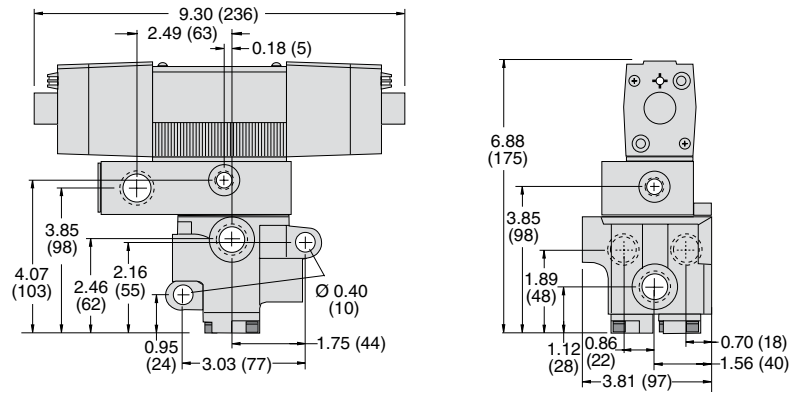


4/2 Direct Double Solenoid Pilot Controlled Valves

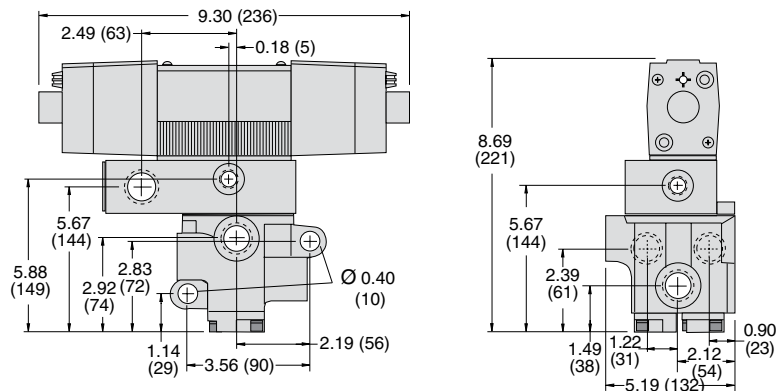
DIMENSIONS

Inches (mm)

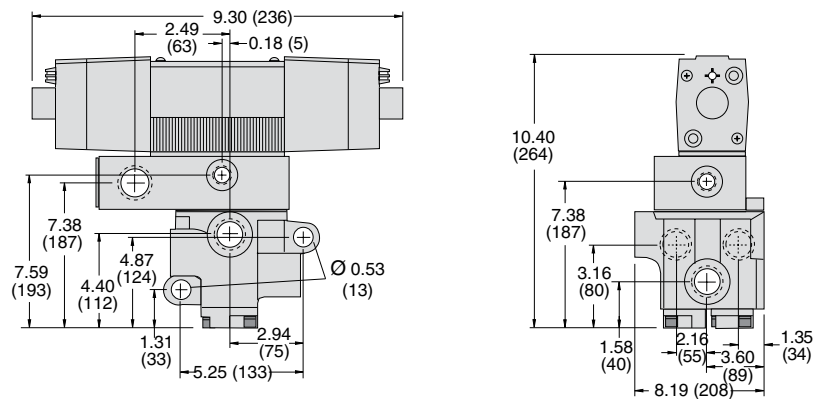
Body Size 3/8



Body Size 3/4



Body Size 1-1/4



Downloadable CAD models available.

Ordering Information

2/2 Pressure Controlled Valves

MODEL NUMBER CONFIGURATOR

2-Way 2-Position Valves

Port Thread		27	5	1	A	2001
NPT						
Leave Blank						
G	D					
Series						
Actuation						
Pressure Controlled						
Valve Function						
2/2 Normally Closed	1					
2/2 Normally Open	2					
Revision Level						

Body Size	Port Size		
	In	Out	
3/8	1/4		2001
	3/8		3001
	1/2		4011
3/4	1/2		4001
	3/4		5001
	1		6011
1-1/4	1		6001
	1-1/4		7001
	1-1/2		8011
2	1-1/2		8001
	2		9001
	2-1/2		9011

Model Number examples: 2751A2001, D2751A6001.

Size		Flow C _v (NI/min)		Average Response Constants*			≈ Weight lb (kg)
Body	Port 1, 2	Normally Closed (NC)	Normally Open (NO)	M	F		
		1-2	1-2		NC	NO	
3/8	1/4	1.8 (1800)	1.8 (1800)	10	0.91	0.91	2.5 (1.2)
	3/8	3.2 (3100)	2.9 (2800)	10	0.70	0.76	
	1/2	3.9 (3800)	3.4 (3300)	10	0.64	0.72	
3/4	1/2	7.2 (7100)	6.5 (6400)	14	0.37	0.43	3.3 (1.5)
	3/4	9.1 (9000)	8.2 (8100)	14	0.34	0.39	
	1	9.9 (9700)	8.2 (8100)	14	0.34	0.37	
1-1/4	1	21 (21000)	21 (21000)	26	0.17	0.17	7.0 (3.2)
	1-1/4	30 (31000)	22 (22000)	26	0.15	0.19	
	1-1/2	32 (31000)	24 (24000)	26	0.15	0.18	
2	1-1/2	46 (45000)	46 (45000)	41	0.09	0.09	15.5 (6.9)
	2	59 (58000)	58 (57000)	41	0.07	0.07	
	2-1/2	66 (65000)	60 (59000)	41	0.07	0.06	

* **Valve Response Time** – Response Time (msec) = M + (F • V). This is the average time required to fill a volume V (cubic inches) to 90% of supply pressure or to exhaust it to 10% of supply pressure. M and F values are shown above.

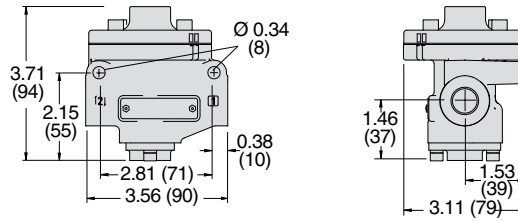
Valve Schematic		1/4" Signal Port
Normally Closed	Normally Open	

2/2 Pressure Controlled Valves

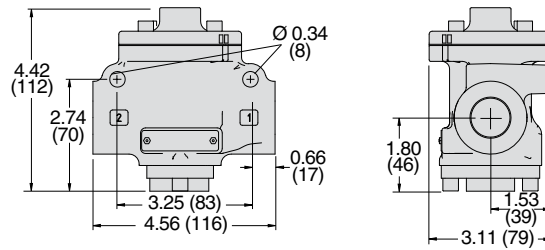
DIMENSIONS

Inches (mm)

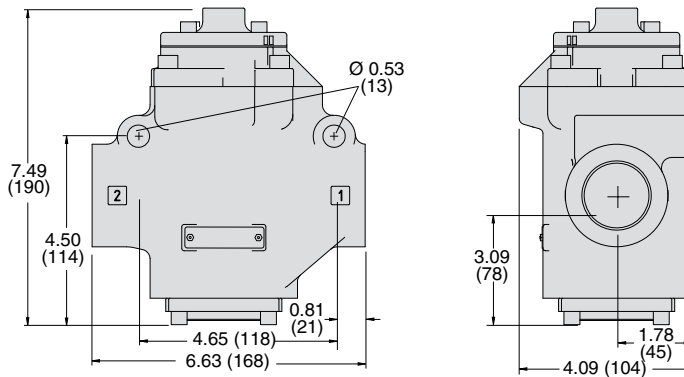
Body Size 3/8



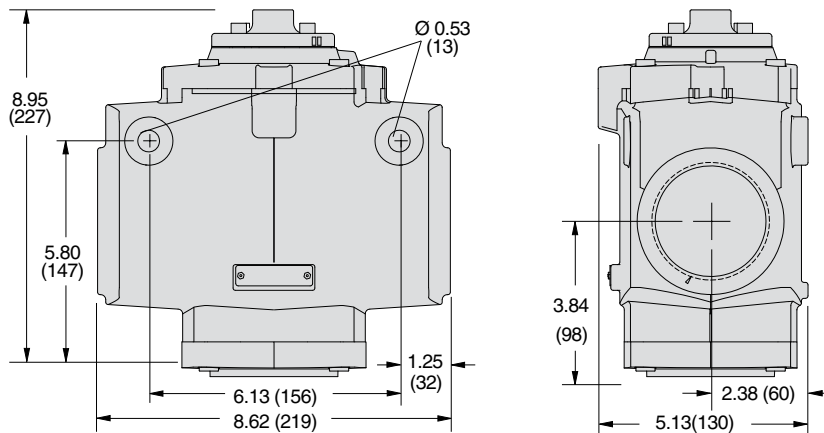
Body Size 3/4



Body Size 1-1/4



Body Size 2



Downloadable CAD models available.

Ordering Information

3/2 Pressure Controlled Valves

MODEL NUMBER CONFIGURATOR

3-Way 2-Position Valves

Port Thread		27	5	3	A	2001
NPT						
Leave Blank						
G	D					
Series						
Actuation						
Pressure Controlled						
Valve Function						
3/2 Normally Closed	3					
3/2 Normally Open	4					
Revision Level						

Body Size	Port Size		
	In-Out	Exhaust	
3/8	1/4	1/2	2001
	3/8	1/2	3001
	1/2	1/2	4011
3/4	1/2	1	4001
	3/4	1	5001
	1	1	6011
1-1/4	1	1-1/2	6001
	1-1/4	1-1/2	7001
	1-1/2	1-1/2	8011
2	1-1/2	2-1/2	8001
	2	2-1/2	9001
	2-1/2	2-1/2	9011

Model Number examples: 2753A2001, D2753A6001.

Size			Flow C _v (NI/min)				Average Response Constants*				≈ Weight lb (kg)	
Body	Port 1, 2	Port 3	Normally Closed (NC)		Normally Open (NO)		M	F				
								NC		NO		
			1-2	2-3	1-2	2-3		1-2	2-3	1-2		2-3
3/8	1/4	1/2	1.9 (1900)	3.3 (3200)	1.7 (1700)	3.0 (3000)	10	0.90	0.80	0.99	0.88	1.3 (0.6)
	3/8	1/2	2.9 (2800)	4.4 (4300)	2.8 (2800)	3.0 (3000)	10	0.70	0.50	0.90	0.77	
	1/2	1/2	3.8 (3800)	5.0 (4900)	3.0 (3000)	3.0 (3000)	10	0.75	0.50	0.90	0.76	
3/4	1/2	1	6.2 (6100)	9.4 (9300)	6.1 (6000)	8.0 (7900)	12	0.43	0.17	0.46	0.60	2.0 (0.9)
	3/4	1	8.2 (8100)	10 (9800)	7.7 (7600)	8.0 (7900)	12	0.36	0.26	0.45	0.60	
	1	1	9.1 (9000)	12 (12000)	8.3 (8200)	8.0 (7900)	12	0.34	0.25	0.40	0.59	
1-1/4	1	1-1/2	21 (21000)	27 (27000)	18 (18000)	20 (20000)	32	0.17	0.14	0.20	0.17	6.0 (2.7)
	1-1/4	1-1/2	29 (29000)	29 (29000)	21 (21000)	22 (22000)	32	0.15	0.15	0.19	0.17	
	1-1/2	1-1/2	30 (30000)	30 (30000)	21 (21000)	25 (25000)	32	0.15	0.15	0.19	0.16	
2	1-1/2	2-1/2	45 (44000)	75 (74000)	45 (44000)	53 (52000)	76	0.05	0.04	0.07	0.04	15.3 (6.9)
	2	2-1/2	57 (56000)	78 (77000)	55 (54000)	61 (60000)	76	0.05	0.04	0.05	0.04	
	2-1/2	2-1/2	66 (65000)	82 (81000)	61 (60000)	71 (70000)	76	0.05	0.04	0.05	0.04	

* Valve Response Time – Response Time (msec) = M + (F • V). This is the average time required to fill a volume V (cubic inches) to 90% of supply pressure or to exhaust it to 10% of supply pressure. M and F values are shown above.

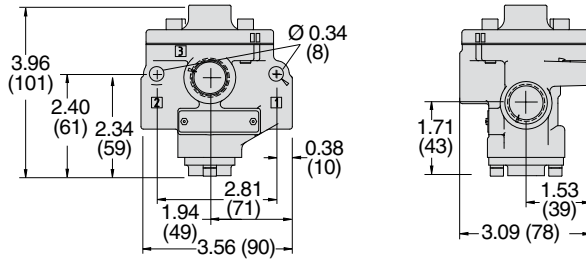
Valve Schematic		
Normally Closed	Normally Open	

3/2 Pressure Controlled Valves

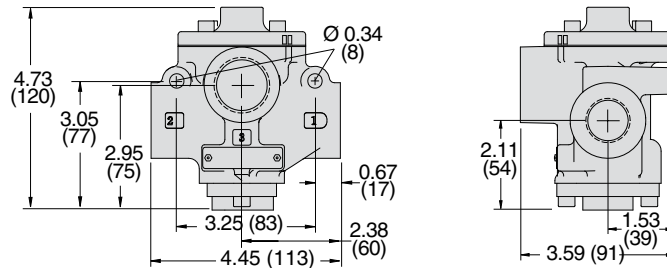
DIMENSIONS

Inches (mm)

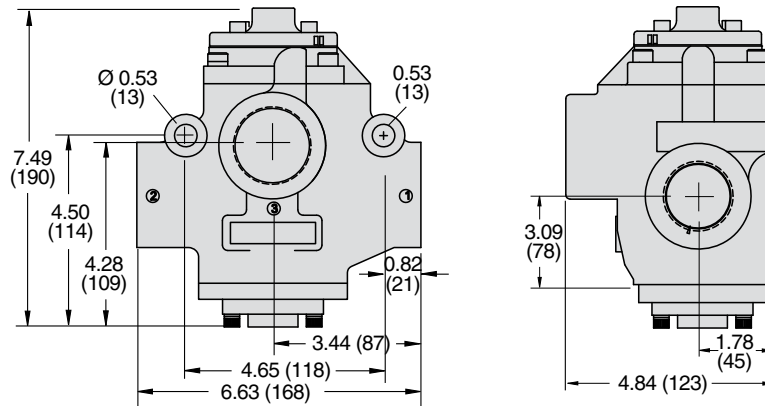
Body Size 3/8



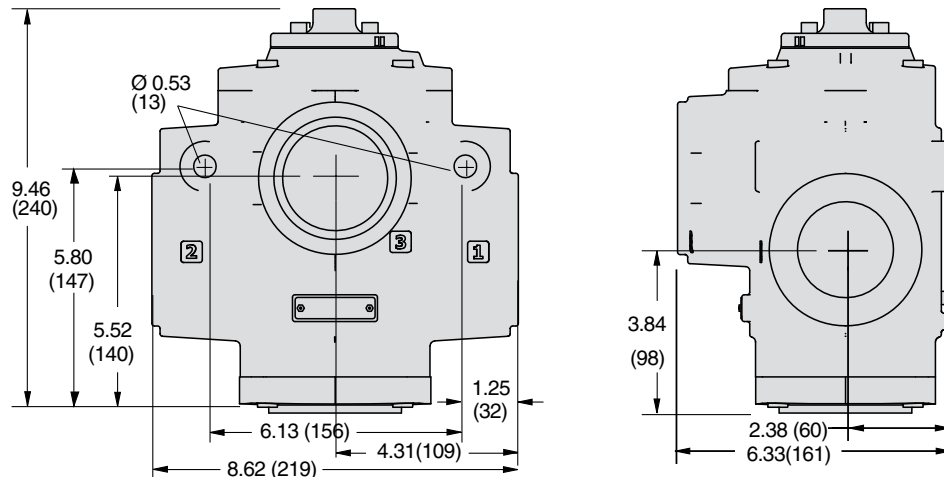
Body Size 3/4



Body Size 1-1/4



Body Size 2



Downloadable CAD models available.

Ordering Information

4/2 Pressure Controlled Valves

MODEL NUMBER CONFIGURATOR

4-Way 2-Position Valves

27
5
6
A
2001

Port Thread	
NPT	
Leave Blank	
G	D

Series

Actuation
Pressure Controlled

Valve Function
4/2

Revision Level

Body Size	Port Size		
	In-Out	Exhaust	
3/8	1/4	1/2	2001
	3/8	1/2	3001
	1/2	1/2	4011
3/4	1/2	1	4001
	3/4	1	5001
	1	1	6011
1-1/4	1	1-1/2	6001
	1-1/4	1-1/2	7001
	1-1/2	1-1/2	8011

Model Number examples: 2756A2001, D2756A2001.

Size			Flow C _v (NI/min)		Average Response Constants*			≈ Weight lb (kg)
Body	Port 1, 2, 4	Port 3			M	F		
			1-2, 1-4	4-3, 2-3		1-2, 1-4	4-3, 2-3	
3/8	1/4	1/2	2.1 (2100)	2.9 (2900)	10	0.92	0.92	1.8 (0.8)
	3/8	1/2	2.9 (2900)	4.2 (4100)	10	0.90	0.90	
	1/2	1/2	3.1 (3100)	4.3 (4200)	10	0.89	0.73	
3/4	1/2	1	5.6 (5500)	8.1 (8000)	26	0.50	0.66	4.3 (1.9)
	3/4	1	7.0 (6900)	9.3 (9200)	26	0.36	0.55	
	1	1	7.8 (7700)	10 (9800)	26	0.35	0.50	
1-1/4	1	1-1/2	19 (19000)	26 (26000)	79	0.22	0.22	10.3 (4.6)
	1-1/4	1-1/2	21 (21000)	27 (27000)	79	0.18	0.18	
	1-1/2	1-1/2	22 (22000)	27 (27000)	79	0.15	0.15	

* **Valve Response Time** – Response Time (msec) = M + (F • V). This is the average time required to fill a volume V (cubic inches) to 90% of supply pressure or to exhaust it to 10% of supply pressure. M and F values are shown above.

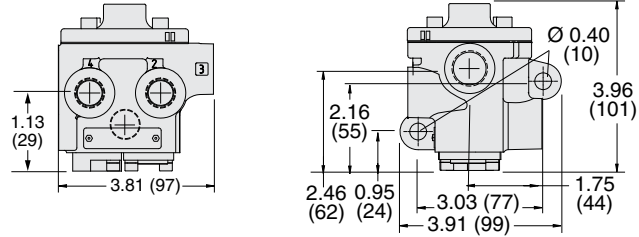
Valve Schematic

4/2 Pressure Controlled Valves

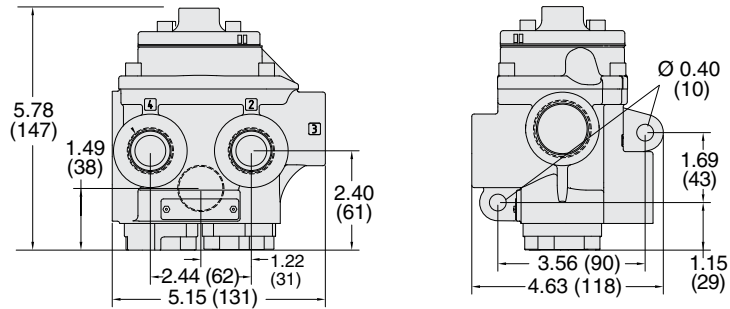
DIMENSIONS

Inches (mm)

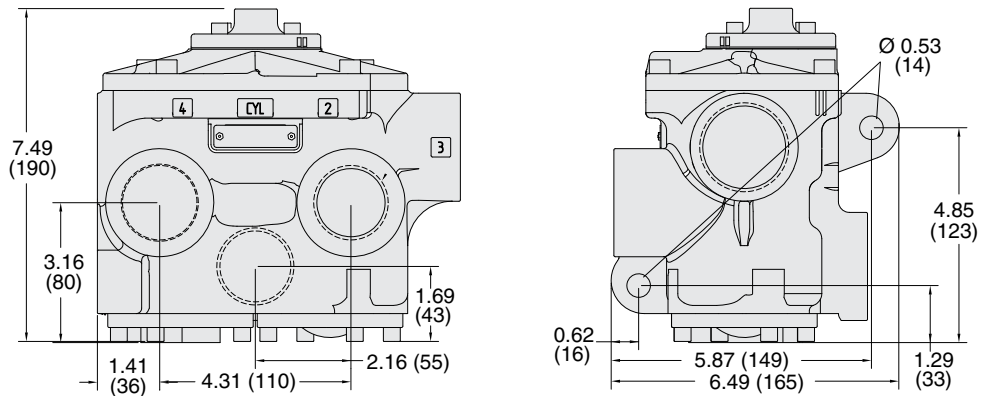
Body Size 3/8



Body Size 3/4



Body Size 1-1/4




Downloadable CAD models available.

Accessories


EXHAUST SILENCERS



Illustration example.

Silencers	SPECIFICATIONS		Silencer Material		Pressure Range psig (bar)		Schematic	
			Aluminum		0-290 (0-20) maximum			
	Port Size	Thread Type	Flow C _v (NI/min)	Model Number		Dimensions inches (mm)		≈ Weight lb (kg)
				NPT Thread	R/Rp Thread	Length	Hex Size (D)	
	1/2	Male	6.8 (6700)	5500A4003	D5500A4003	3.6 (9)	1.25 (32)	0.2 (0.1)
	1	Male	18 (18000)	5500A6003	D5500A6003	5.4 (14)	2.0 (51)	0.9 (0.4)
1-1/2	Female	39 (38000)	5500A8001	D5500A8001	5.7 (14)	2.5 (64)	1.3 (0.6)	
2-1/2	Female	104 (100000)	5500A9002	D5500A9002	4.0 (102)	5.7 (145)	2.9 (1.4)	

FEMALE SILENCER CONNECTORS

Hex Nipples	Material	Fitting Pipe Size	Thread Type	Model Number		
				NPT Thread	BSPT Thread	
	Steel	1-1/2	Male - Male	488J27	122J39	
	2-1/2	Male - Male	490J27	123J39		

SOLENOID PILOT INDICATOR LIGHT KITS

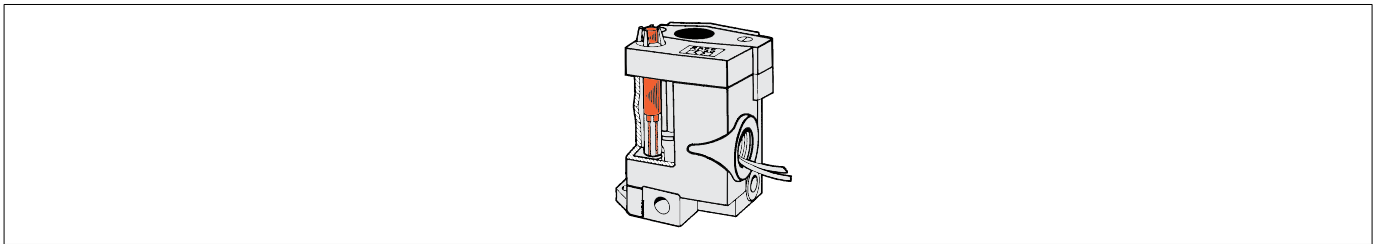


Illustration example.

Indicator Light Kits	Kit Number		
	24 V DC	110-120 V AC, 50-60 Hz	230 V AC, 50-60 Hz
	862K87-W	862K87-Z	862K87-Y
<p>To visually verify valve operation, indicator light kits are available for single solenoid models. Indicator lights are standard on double solenoid valves. The indicator light is illuminated when the solenoid is energized.</p>			

SOLENOID PILOT MANUAL OVERRIDE KITS



Illustration examples.

Manual Override Kits	Manual Override Type	Kit Number	
		Locking Type	Non-Locking Type
	Flush Button	792K87	790K87
	Extended Button	-	791K87
	Extended Button with Palm	-	984H87
<p>Flush rubber button, non-locking manual override is standard on solenoid models. Each of the buttons in the override kits is made of metal and is spring-returned. The locking type button, however, can be kept in the actuated position by turning the slot in the top of the button with a screwdriver.</p>			

CAUTIONS, WARNINGS And STANDARD WARRANTY



ROSS OPERATING VALVE, ROSS CONTROLS®, ROSS DECCO®, and AUTOMATIC VALVE INDUSTRIAL, collectively the “ROSS Group”.

PRE-INSTALLATION or SERVICE

1. Before servicing a valve or other pneumatic component, be sure all sources of energy are turned off, the entire pneumatic system is shut down and exhausted, and all power sources are locked out (ref: OSHA 1910.147, EN 1037).
2. All ROSS Group Products, including service kits and parts, should be installed and/or serviced only by persons having training and experience with pneumatic equipment. Because any product can be tampered with and/or need servicing after installation, persons responsible for the safety of others or the care of equipment must check ROSS Group Products on a regular basis and perform all necessary maintenance to ensure safe operating conditions.
3. All applicable instructions should be read and complied with before using any fluid power system to prevent harm to persons or equipment. In addition, overhauled or serviced valves must be functionally tested prior to installation and use. If you have any questions, call your nearest ROSS Group location.
4. Each ROSS Group Product should be used within its specification limits. In addition, use only ROSS Group components to repair ROSS Group Products.

WARNINGS:

Failure to follow these instructions can result in personal injury and/or property damage.

FILTRATION and LUBRICATION

1. Dirt, scale, moisture, etc., are present in virtually every air system. Although some valves are more tolerant of these contaminants than others, best performance will be realized if a filter is installed to clean the air supply, thus preventing contaminants from interfering with the proper performance of the equipment. The ROSS Group recommends a filter with a 5-micron rating for normal applications.
2. All standard ROSS Group filters and lubricators with polycarbonate plastic bowls are designed for compressed air applications only. Use the metal bowl guard, where provided, to minimize danger from high pressure fragmentation in the event of bowl failure. Do not expose these products to certain fluids, such as alcohol or liquefied petroleum gas, as they can cause bowls to rupture, creating a combustible condition and hazardous leakage. Immediately replace crazed, cracked, or deteriorated bowls.
3. Only use lubricants which are compatible with materials used in the valves and other components in the system. Normally, compatible lubricants are petroleum base oils with oxidation inhibitors, an aniline point between 180°F (82°C) and 220°F (104°C), and an ISO 32, or lighter, viscosity. Avoid oils with

phosphate type additives which can harm polyurethane components, potentially leading to valve failure which risks personal injury, and/or damage to property.

WARNINGS:

Failure to follow these instructions can result in personal injury and/or property damage.

AVOID INTAKE/EXHAUST RESTRICTION

1. Do not restrict air flow in the supply line. To do so could reduce the pressure of the supply air below minimum requirements for the valve and thereby causing erratic action.
2. Do not restrict a valve's exhaust port as this can adversely affect its operation. Exhaust silencers must be resistant to clogging and must have flow capacities at least as great as the exhaust capacities of the valves. Contamination of the silencer can result in reduced flow and increased back pressure.

WARNINGS: Failure to follow these instructions can result in personal injury and/or property damage.

SAFETY APPLICATIONS

1. Mechanical Power Presses and other potentially hazardous machinery using a pneumatically controlled clutch and brake mechanism must use a press control double valve with a monitoring device. A double valve without a self-contained monitoring device should be used only in conjunction with a control system which assures monitoring of the valve. All double valve installations involving hazardous applications should incorporate a monitoring system which inhibits further operation of the valve and machine in the event of a failure within the valve mechanism.
2. Safe Exhaust (dump) valves without a self-contained monitoring device should be used only in conjunction with a control system which assures monitoring of the valve. All Safe Exhaust valve installations should incorporate a monitoring system which inhibits further operation of the valve and machine in the event of a failure within the valve mechanism.
3. Per specifications and regulations, the ROSS L-O-X® and L-O-X® with EEZ-ON®, N06 and N16 Series operation products are defined as energy isolation devices, NOT AS EMERGENCY STOP DEVICES.

WARNINGS:

Failure to follow these instructions can result in personal injury and/or property damage.

STANDARD WARRANTY

All products sold by the ROSS Group are warranted for a one-year period [with the exception of Filters, Regulators and Lubricators (“FRLs”) which are warranted for a period of seven (7) years] from the date of purchase. All products are, during their respective warranty periods, warranted to be free of defects in material and workmanship. The ROSS Group's obligation under this warranty is limited to repair, replacement or refund of the purchase price paid for products which the ROSS Group has determined, in its sole discretion, are defective. All warranties become void if a product has been subject to misuse, misapplication, improper maintenance, modification or tampering. Products for which warranty protection is sought must be returned to the ROSS Group freight prepaid.

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If you need products or specifications not shown in this catalog, please visit ROSS' website, contact ROSS or your ROSS distributor. The ROSS Support Team will be happy to assist you in selecting the best product for your application.